ALAMO INDUSTRIAL Specifications Super Heavy-Duty Flail 62"

	Vendors Spec
MOWER HOUSING:	
UNITIZED CUTTER HOUSING: The top of the cutter housing shall be 10-gauge steel	
and the end-plates shall be $5/16$ " thick steel. The end plates shall have bearing guards.	
The unit shall also have replaceable skid shoes.	
CUTTER SHAFT: The cutter shaft shall be balanced, 4-1/2" in diameter, and have a	
5/16" thick wall with 4-rows of knives. The knife tip speed shall be 8900 FPM.	
Mounting provides anti-jamming seal. (Rubber shock mount not acceptable.)	
CUTTER SHAFT BEARINGS: The 1-15/16" cutter shaft bearings shall be greaseable,	
sealed, self-aligning and rated at 3300 lbs. The bearings shall be attached to the housing	
with 6, grade 5, 3/8" bolts. Bearing flange may be used as bearing puller. Pillow block	
bearings are not acceptable.	
REAR ROLLER: The rear roller shall be 6" in diameter with a ¹ / ₄ " wall. It shall be a	
full-length tube and rated at 6000 lbs. The cutting height shall be adjustable from 0" to 6"	
in ¹ / ₂ " increments. It shall have hex-shaped shaft ends.	
ROLLER BREAINGS: The roller bearings shall be hex shaped, 1-1/3" across corners,	
self-aligning with cast steel cap outboard and neoprene seal inboard. External bearings	
are not acceptable.	
ROLLER ADJUSTMENT BRACKET: A labyrinth seal, formed by recessed tubing,	
shall protect the bearing from foreign material. The formed roller brackets shall be $\frac{1}{2}$ " x	
6" and attached using 4, ¹ / ₂ " grade 5 carriage bolts. Optional roller scraper brackets	
available.	
DRIVE TRAIN : The PTO shall be 540 Cat. 4 (35) with spring loaded slip clutch. The	
gearbox shall be rated at 60-HP continuous and 90-HP intermittent. The driveshaft to the	
outboard drive shall be totally enclosed. The belt drive shall be a single "C" section,	
reverse bend V-belt. 16" Wrap per pulley. The unit shall have a automatic spring	
tensioned idler assembly.	
KNIVES: The unit shall have 36 pair of coarse cut knives that are reversible and self-	
cleaning. They shall be 1-3/4" x 3-5/16', .1046 thick and weigh 3 ozs. each. They shall	
be mounted to the cutter shaft on heat-treated clevis rings. Optional 4-oz. knives	
available.	
WEIGHT: The Super Heavy-Duty 62" Flail shall weigh 815 lbs.	
WARRANTY: One-year parts and labor. Non-Governmental users subject to modified	
policy.	
OPTIONAL EQUIPMENT:	
LIFT CHAINS: Allows flexibility to the tractor hitch, provides a greater vertical and	
angular range which the mower can freely move through.	
GAUGE WHEEL: 180 Degree movement with pneumatic or solid laminated tires.	
360 Degree movement with pneumatic or solid laminated tires.	
Laminated rear rubber roller cover.	
FINE CUT KNIVES: Dimensions shall be 1-1/4" x 5" and mounted to the cutter shaft	
by hardened pins. Number of knives: 76 pair.	