## ALAMO INDUSTRIAL Specifications Super Heavy-Duty Flail 96"

Super fieuvy Duty Fian 20	
MOWER HOUSING:	Vendors Spec
<b>UNITIZED CUTTER HOUSING:</b> The top of the cutter housing shall be 10-gauge steel	
and the end-plates shall be $5/16$ " thick steel. The end plates shall have bearing guards.	
The unit shall also have replaceable skid shoes.	
<b>CUTTER SHAFT:</b> The cutter shaft shall be balanced, 4-1/2" in diameter, and have a	
3/8" thick wall with 4-rows of knives. The knife tip speed shall be 8900 FPM. Mounting	
provides anti-jamming seal. (Rubber shock mount not acceptable.)	
<b>CUTTER SHAFT BEARINGS:</b> The 1-15/16" cutter shaft bearings shall be greaseable,	
sealed, self-aligning and rated at 3300 lbs. The bearings shall be attached to the housing	
with 6, grade 5, 3/8" bolts. Bearing flange may be used as bearing puller. Pillow block	
bearings are not acceptable.	
<b>REAR ROLLER:</b> The rear roller shall be 6" in diameter with a <sup>1</sup> / <sub>4</sub> " wall. It shall be a	
full-length tube and rated at 6000 lbs. The cutting height shall be adjustable from 0" to 6"	
in <sup>1</sup> / <sub>2</sub> " increments. It shall have hex-shaped shaft ends.	
<b>ROLLER BREAINGS:</b> The roller bearings shall be hex shaped, 1-1/3" across corners,	
self-aligning with cast steel cap outboard and neoprene seal inboard. External bearings	
are not acceptable.	
<b>ROLLER ADJUSTMENT BRACKET:</b> A labyrinth seal, formed by recessed tubing, shall protect the bearing from foreign material. The formed roller brackets shall be <sup>1</sup> / <sub>2</sub> " x	
$6$ " and attached using 4, $\frac{1}{2}$ " grade 5 carriage bolts. Optional roller scraper brackets	
available.	
<b>DRIVE TRAIN</b> : The PTO shall be 540 Cat. 4 (35) with spring loaded slip clutch. The	
gearbox shall be rated at 60-HP continuous and 90-HP intermittent. The driveshaft to the	
outboard drive shall be totally enclosed. The belt drive shall be a single "C" section,	
reverse bend V-belt. 16" Wrap per pulley. The unit shall have an automatic spring	
tensioned idler assembly.	
KNIVES: The unit shall have 48 pair of coarse cut knives that are reversible and self-	
cleaning. They shall be 1-3/4" x 3-5/16', .1046 thick and weigh 3 ozs. each. They shall	
be mounted to the cutter shaft on heat-treated clevis rings. Optional 4-oz. knives and fine	
cut knives available.	
WEIGHT: The Super Heavy-Duty 96" Flail shall weigh 1170 lbs.	
WARRANTY: One-year parts and labor. Non-Governmental users subject to modified	
policy.	
OPTIONAL EQUIPMENT:	
<b>LIFT CHAINS:</b> Allows flexibility to the tractor hitch, provides a greater vertical and angular range which the mower can freely move through.	
<b>GAUGE WHEEL:</b> 180 Degree movement with pneumatic or solid laminated tires.	
360 Degree movement with pneumatic or solid laminated tires.	
Laminated rear rubber roller cover.	
<b>FINE CUT KNIVES</b> : Dimensions shall be 1-1/4" x 5" and mounted to the cutter shaft	
by hardened pins. Number of knives: 108 pair.	
The Super Heavy-Duty 96" Flail Mower may be ordered OFFSET:	
1. 12-1/2" Offset right.	
2. 16-3/8" Offset right.	
3. 18-1/2" Offset right	
4. 24-1/2" Offset right	
5. 30-1/2" Offset right.	